

BHARAT HEAVY ELECTRICALS LIMITED UNIT: BHOPAL
TOOL AND GAUGE DIVISION

CNC VERTICAL JIG BORING MACHINE

ANNEXURE 2

MATERIALS TO BE MACHINED

The materials of the components to be accurately machined are as indicated below:

- i) Fabricated mild Steel component
- ii) Aluminum plates
- iii) Copper and copper alloy

For jig grinding operation (optional) the materials to be machined are:

- i) Case hardened MS
- ii) High carbon high chromium steel
- iii) Gauge steel